# **AGENDA**

## FGDC Address Theme Subcommittee

Wednesday, February 8, 2017 U.S. Census Bureau Headquarters, Suitland, MD Conference Room 2

WebEx Call-in
Click here to join the meeting Phone: 866-752-9050
Meeting Number: 744 968 579 Passcode: 366-520-2

### 1:00 Welcome and Meeting Goals

- Review Draft Charter
- Fed User Requirements Workshop
- Update on Theme Definition

### 1:05 Address Subcommittee Charter

• Review and revise

## 1:45 NAD Federal User Requirements Workshop

- Purpose and Approach
- Stakeholder Questionnaire
- Agenda Review

## 2:15 Next Steps

• Agenda Item Suggestions

### 2:30 Adjourn